



CONTROL COMPARTMENT DOOR IS NOT SHOWN IN THE DRAWING FOR SHOWING INTERNAL COMPONENTS IN CONTROL COMPARTMENT ONLY CONTROL COMPARTMENT UNIT IS SHOWN FOR BETTER CLARITY

2156.0 [84.88]  
2001.0 [78.78]

2026.9 [79.80]  
1991.9 [78.42]

1533.5 [60.37]

912.5 [35.93]

540.5 [21.28]

74.5 [2.93]

REFER NOTE 3

SEE DETAIL C

296.0 [11.65]

250.0 [9.84]

6X DETAIL C SCALE 0.300

378.5 [14.90]  
298.5 [11.75]  
218.5 [8.60]

CONTACTOR

MAINS INPUT

GROUND TERMINAL

226.0 [8.90]  
306.0 [12.05]  
386.0 [15.20]

896.5 [35.30]  
806.5 [31.75]

674.0 [26.54]  
686.8 [27.04]  
769.8 [30.31]  
852.8 [33.58]  
935.8 [36.84]  
1018.8 [40.11]  
1101.8 [43.38]

45.0 [1.77]  
22.5 [0.89]  
43.0 [1.69]

19.5 [0.77]

6X DETAIL C SCALE 0.300

DC-TERMINAL

MOTOR TERMINAL

160.0 [6.30]  
185.0 [7.28]

74.5 [2.93]

372.0 [14.65]

12X Ø 13.5 [0.53]

SEE DETAIL B

5X Ø 13.5 [0.53]

335.0 [13.19]

25.0 [0.98]  
83.0 [3.27]  
20.0 [0.79]  
19.5 [0.77]

40.0 [1.57]  
13.5 [0.53]

DETAIL B SCALE 0.300

384.7 [15.14]  
304.1 [11.97]

273.0 [10.75]  
315.0 [12.40]  
357.0 [14.06]

568.8 [22.39]  
613.2 [24.14]

261.0 [10.28]

414.8 [16.33]

DETAIL B SCALE 0.300

INTERPRET DIM. & TOL. PER ASME Y14.5M-1994		THIRD ANGLE PROJECTION	SCALE	SIZE	MATERIAL
ALL DIMENSIONS ARE IN MILLIMETERS			0.150	A1	
TOLERANCES UNLESS OTHERWISE SPECIFIED					FINISH
±0.10 ±0.20 ±0.50 ±1.0					DESCRIPTION
<p>— PDM CONTROLLED DRAWING — NOT VALID WITHOUT FROZEN DATE IN ID STAMP</p> <p>DESIGNED: SABARISH MAY-29-19 CHECKED: Loui FEB-12-19</p> <p>CONFIDENTIAL - PROPERTY OF DANFOSS A/S HØRSHØJ, DENMARK. NOT TO BE HANDED OVER TO BE COPIED OR BE USED BY A THIRD PARTY. TWO OR THREE DIMENSIONAL REPRODUCTION OF CONTENTS TO BE AUTHORIZED BY DANFOSS A/S.</p>					
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<p>REVISION</p>					<p>REV: 002 SHEET 1 OF 3</p>



